

Date	Prepared by	Approved by	Document nos	Rev
31 Oct 2023	Ray Ling	Pavel	MBA-66F2F2-45M-001	0

INSTRUCTION MANUAL MS-MBA-6.6-F2-F2-45M

TABLE OF CONTENTS:

1.00 BEAMS & CONNECTORS:

- 1.10 Connector Layout
- 1.20 Connectors Port Table & Details
 - 1.21 Connector 1
 - 1.22 Connector 2
 - 1.23 Connector 3
 - 1.24 Connector 4
 - 1.25 Connector 5
 - 1.26 Connector 6
- 1.30 Plan View Resultant Beam Layout

2.00 PATTERN DIAGRAM

- 2.10 Horizontal Pattern
- 2.20 Vertical Pattern

3.00 BRACKET INSTALLATION

- 3.10 Bolts & Nuts Requirements
 - 3.11 Bolts & Nuts
 - 3.12 Bracket
- 3.20 Tools Requirement
 - 3.21 Adjustable Spanner
 - 3.22 M12 Spanner
- 3.30 Bracket Spacing
- 3.40 Bracket Installation Sample

Revision History:

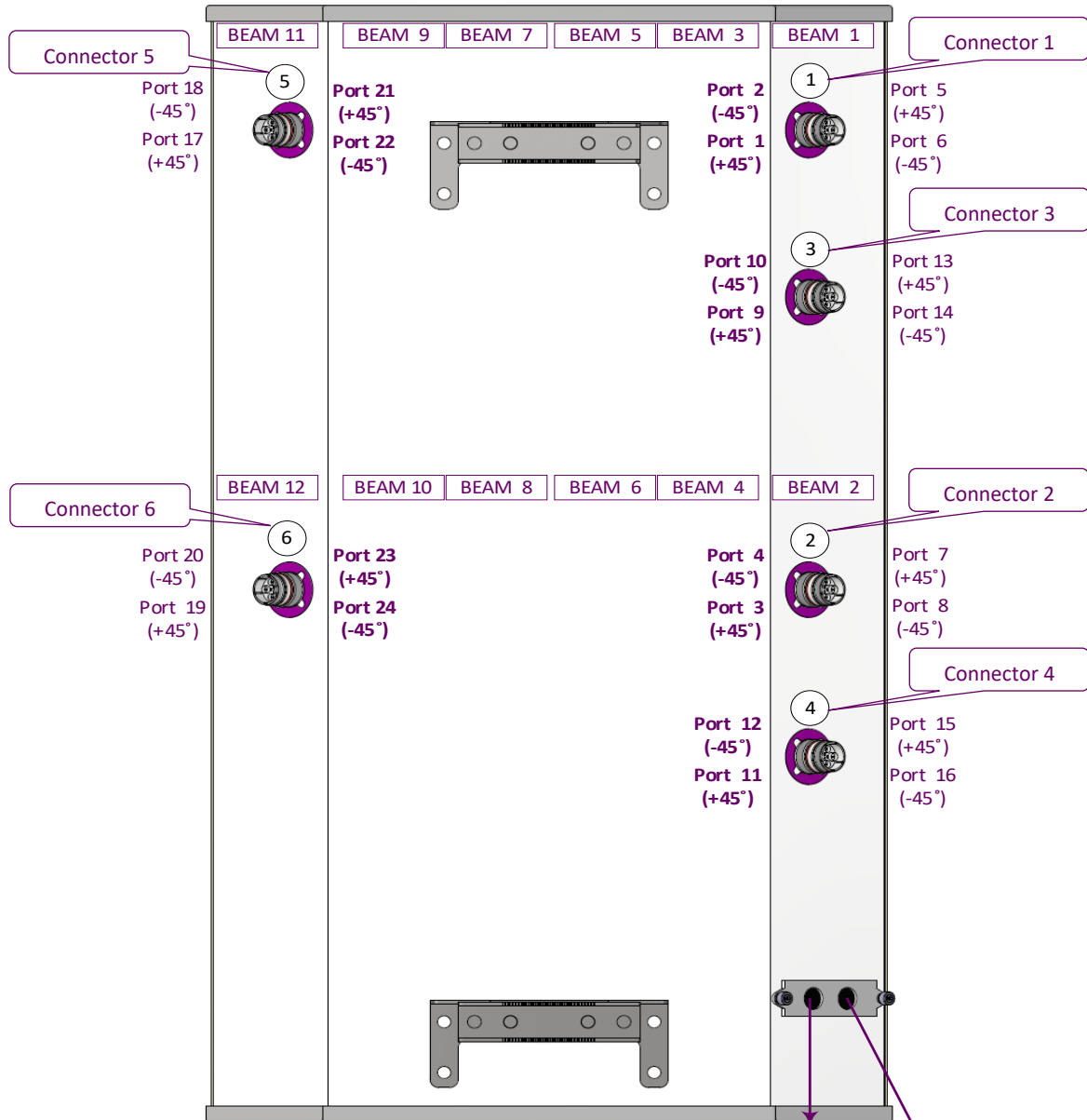
Date	Description	Revised by	Revision nos.

1.00 BEAMS & CONNECTORS:

1.10 Connector Layout

MS-MBA-6.6-F2-F2-45M

REAR VIEW CONNECTOR LAYOUT

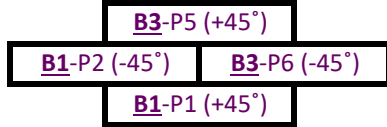
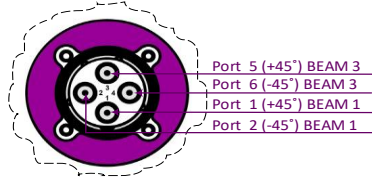


AISG IN-1
 Beam 1: Port 1 – 2 / Beam 3: Port 5 - 6
 Beam 5: Port 9 – 10 / Beam 7: Port 13 – 14
 Beam 9: Port 17 – 18 / Beam 11: Port 21 - 22

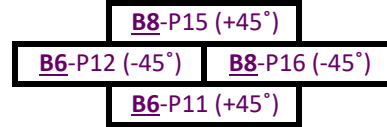
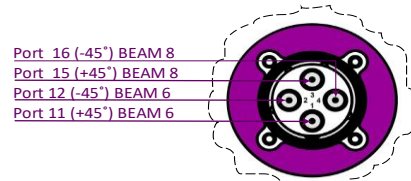
AISG IN-2
 Beam 2: Port 3 – 4 / Beam 4: Port 7 - 8
 Beam 6: Port 11 – 12 / Beam 8: Port 15 – 16
 Beam 10: Port 19 – 20 / Beam 12: Port 23 -24

1.20 Connectors Port Table & Details

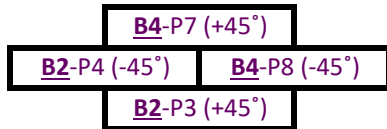
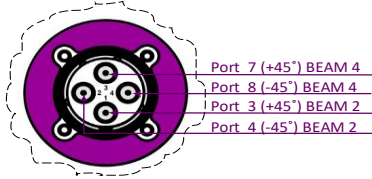
1.21 Connector 1



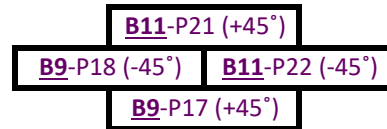
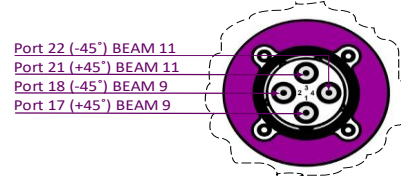
1.24 Connector 4



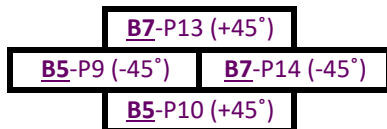
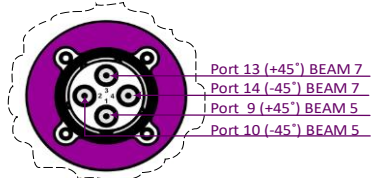
1.22 Connector 2



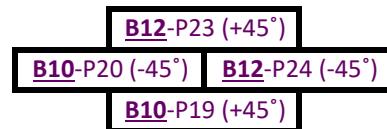
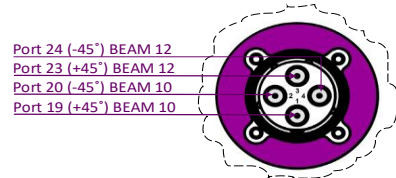
1.25 Connector 5



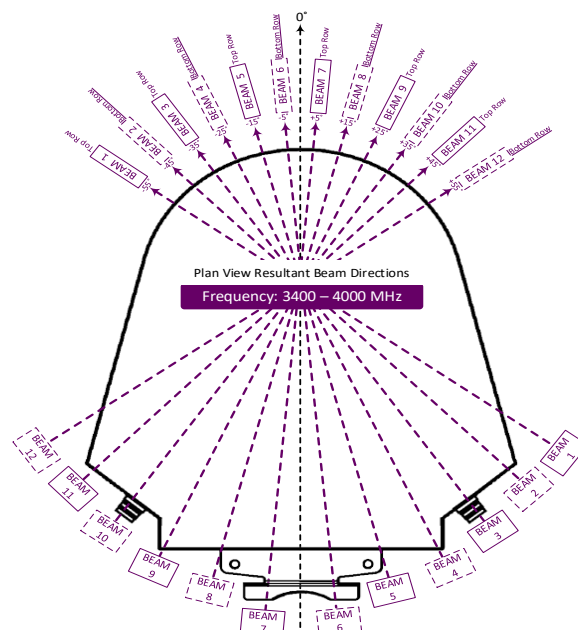
1.23 Connector 3



1.26 Connector 6

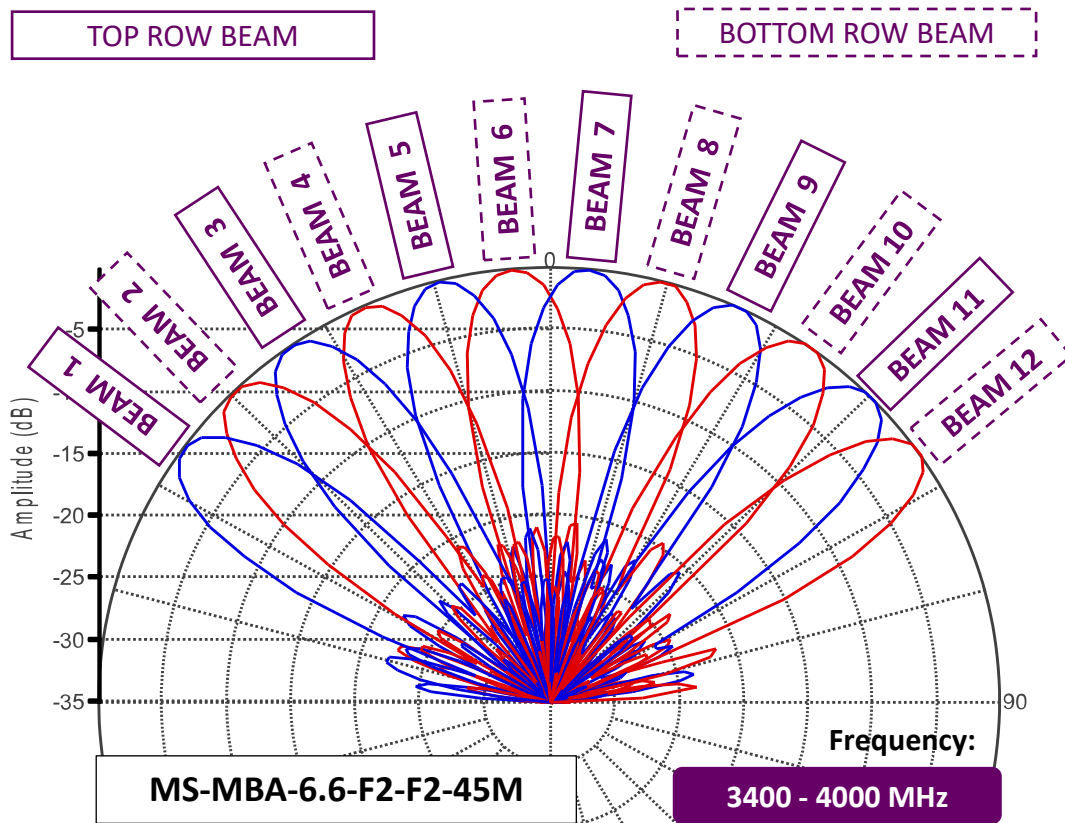


1.30 Plan View Resultant Beam Layout

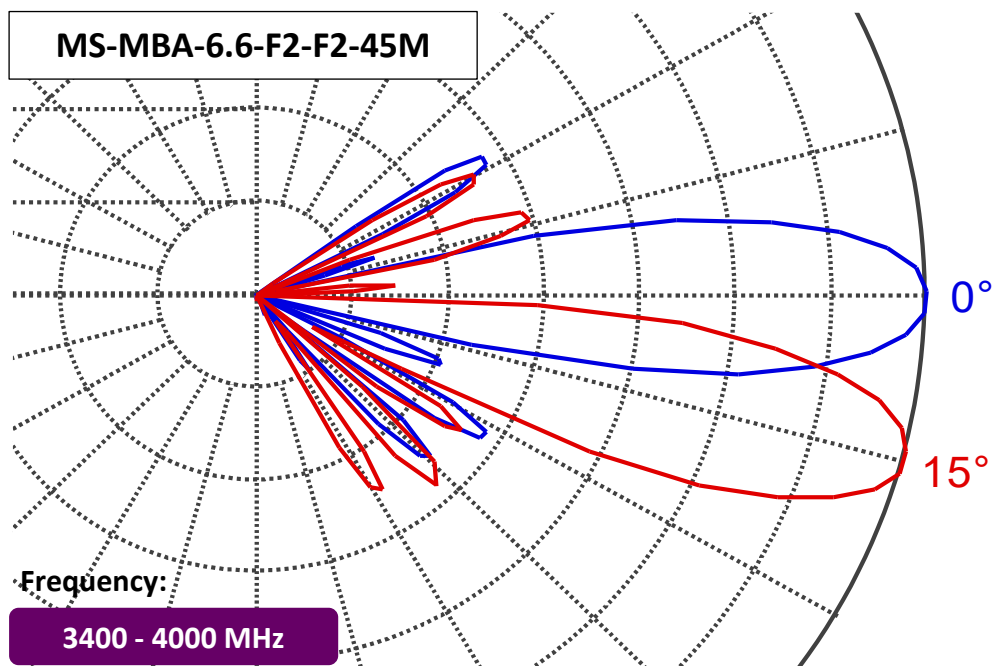


2.00 PATTERN DIAGRAM

2.10 Horizontal Pattern



2.20 Vertical Pattern



3.00 BRACKET INSTALLATION

3.10 Bolts & Nuts Requirements

Bracket	Qty	Bolts	Size	Qty	Nuts	Size	Qty
	2		M12 x 200mm	4		M12	10

*** (with Additional Lock Nuts M12 x 4pcs)

3.11 Bolts & Nuts



3.12 Bracket



3.20 Tools Requirement

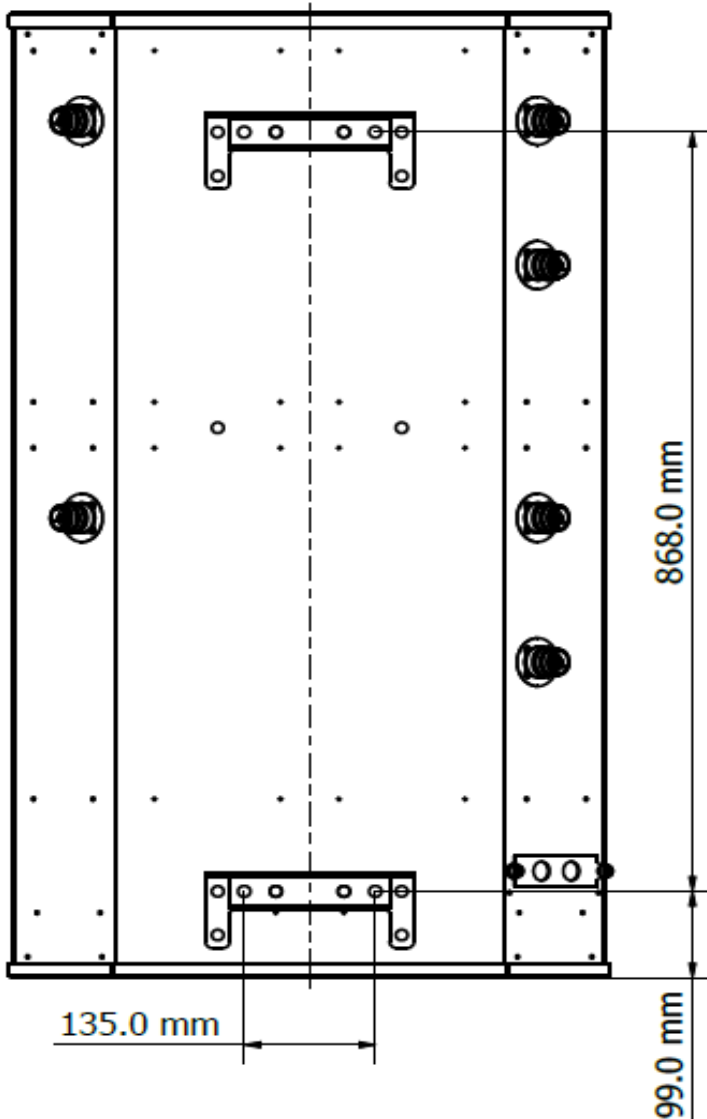
3.21 Adjustable Spanner



3.22 M12 Spanner



3.30 Bracket Spacing



3.40 Bracket Installation Sample

