

Date	Prepared by	Approved by	Document nos	Revision
26 Nov 2019	Ray Ling	Patrick Yeo	MS-6L180	00

INSTRUCTION MANUAL MS-6L180

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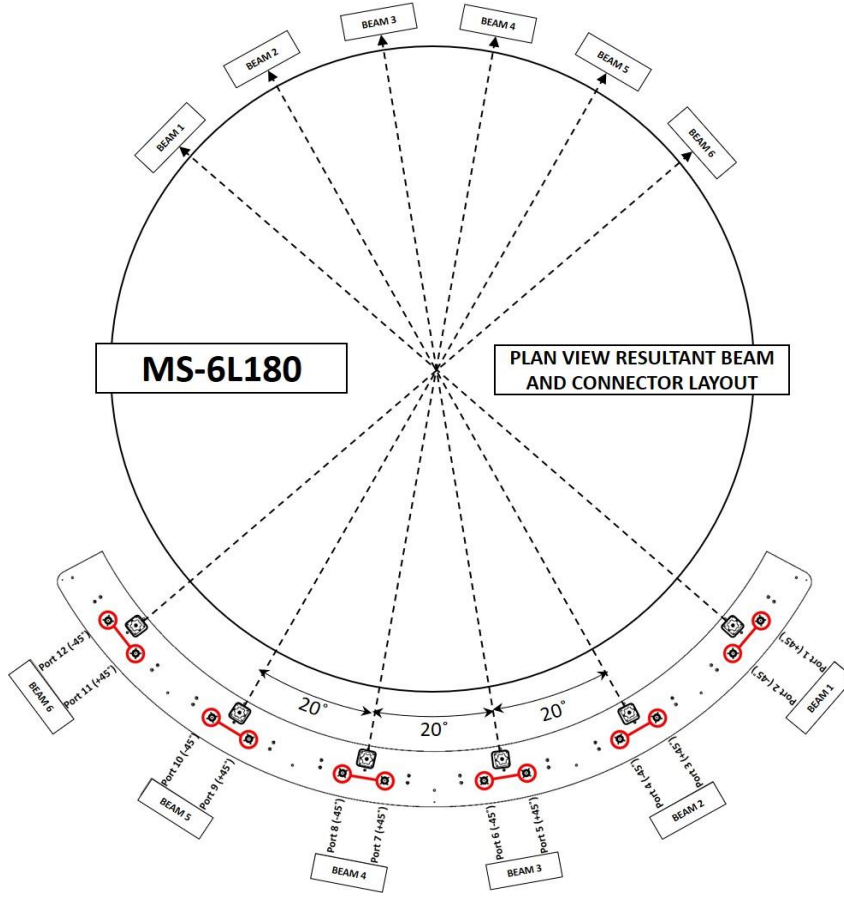
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Revision History:

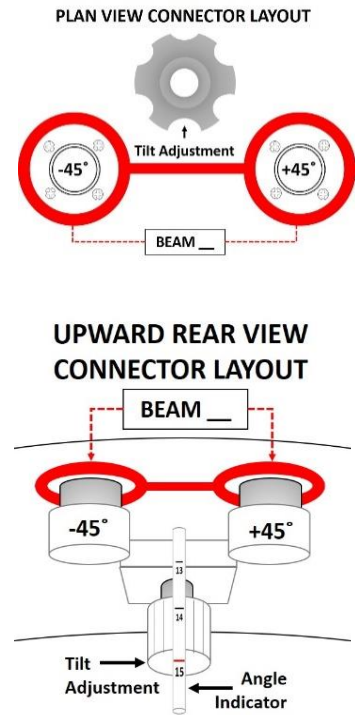
Date	Description	Revised by	Revision nos.

1.00 BEAMS & CONNECTORS:

1.10 Plan View Resultant Beam And Connector Layout



1.20 Connector Detail



Frequency:

698 – 960 MHz

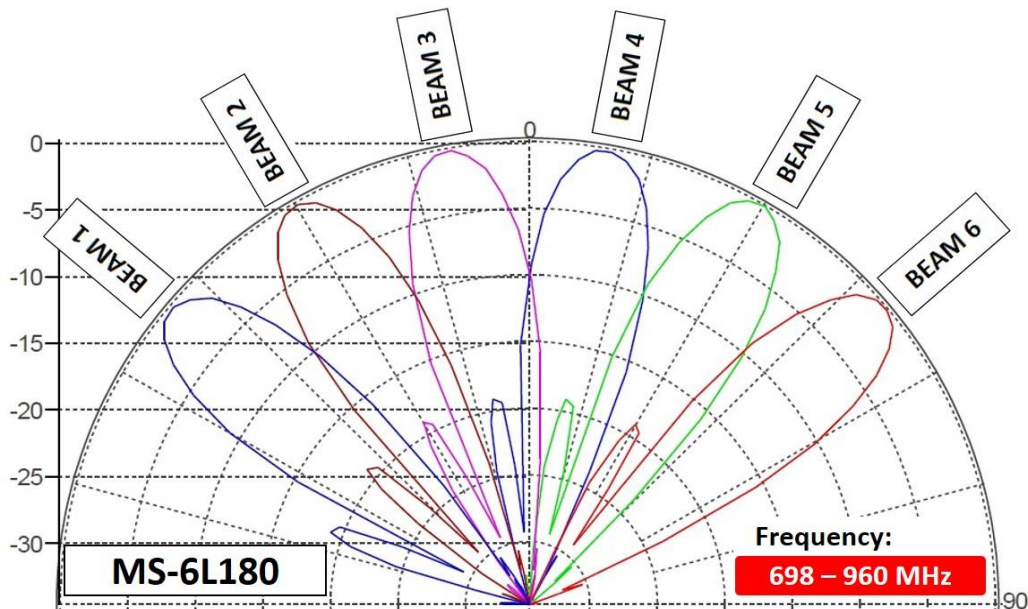
1.30 Connector Ports Table

BEAM 6		BEAM 5		BEAM 4		BEAM 3		BEAM 2		BEAM 1	
Port 12	Port 11	Port 10	Port 09	Port 08	Port 07	Port 06	Port 05	Port 04	Port 03	Port 02	Port 01
(-45°)	(+45°)	(-45°)	(+45°)	(-45°)	(+45°)	(-45°)	(+45°)	(-45°)	(+45°)	(-45°)	(+45°)

Frequency: 698 - 960 MHz

2.00 PATTERN DIAGRAM

2.10

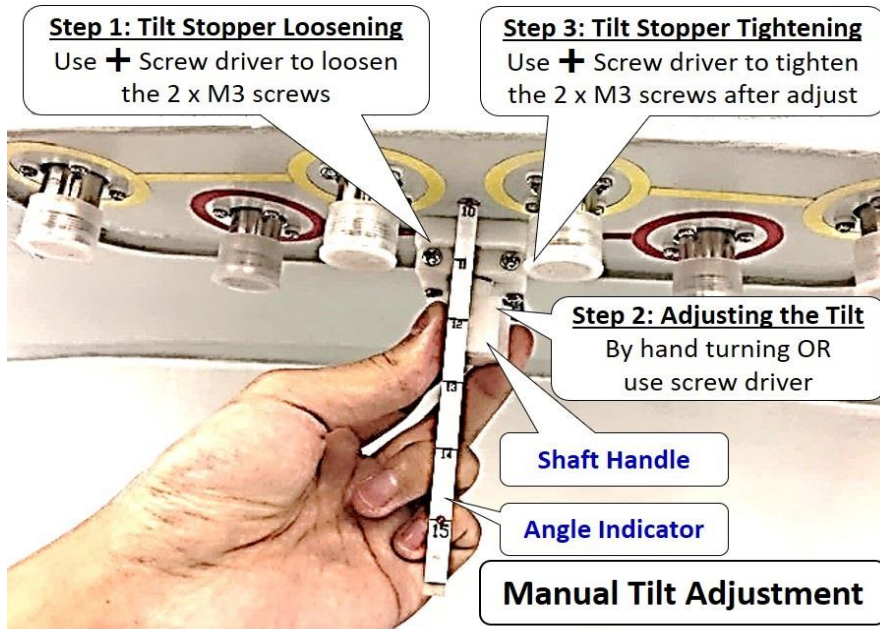


3.00 MANUAL TILT ADJUSTMENT

Step 1: Tilt Stopper Loosening.

Step 2: Adjusting the Tilt.

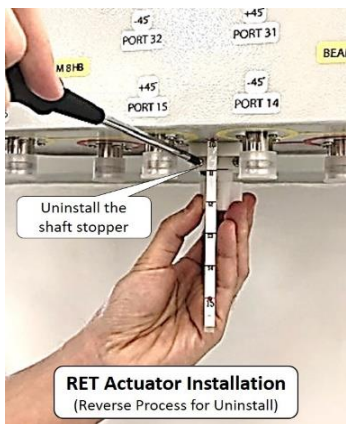
Step 3: Tilt Stopper Tightening.



4.00 RET ACTUATOR INSTALLATIONS (Optional)

4.10 Installation Process (Reverse Process for Uninstallation)

Step 1: Uninstall the Shaft stopper



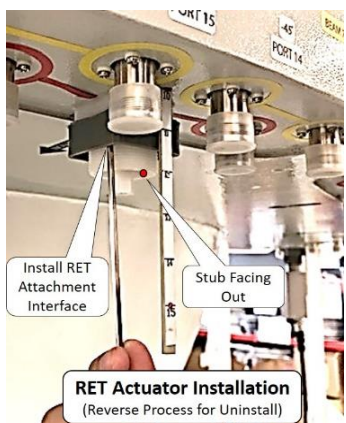
Step 2: Uninstall the Shaft Handle



Step 3: Install the Hex adaptor and screw it on



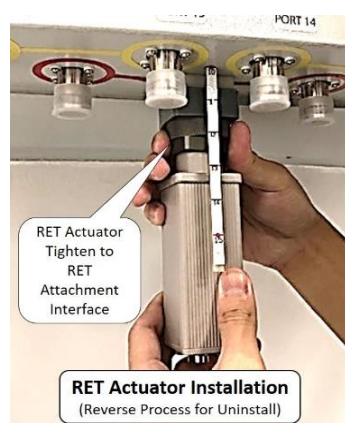
Step 4: Install the RET attachment interface



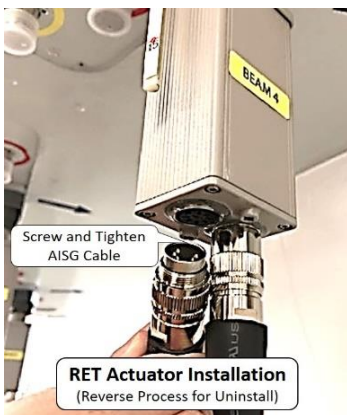
Step 5: RET Actuator stub gap facing out



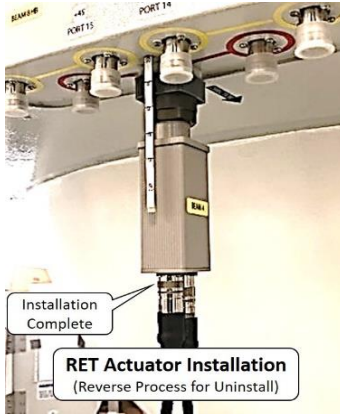
Step 6: RET Actuator Tighten to RET attachment interface



Step 7: Screw and tighten RET cable



Step 8: RET Actuator installation complete.



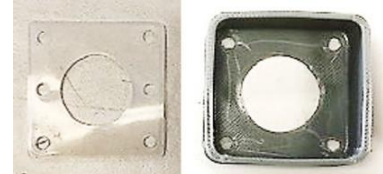
4.20 RET Actuator kit and tools

RET Attachment Interface (Sub-Assy)



RET Attachment Interface (Sub-Assy)

RET Attachment Interface Kits



Silicon Gasket

RET Cover



Use M3 Hex Key

Hex Screw
(M4 x 10mm)

RET Attachment Interface

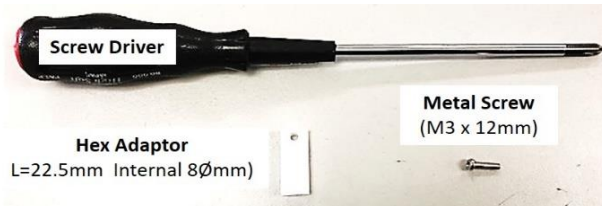
Shaft Stopper

Tighten Screw
(M4 x 20mm)

Fixing Screw
(M4 x 15mm)



Hex Adaptor



Shaft Handle



Leadscrew
Shaft Handle



Hex Set Screw
(M3 x 6mm)



RET Actuator



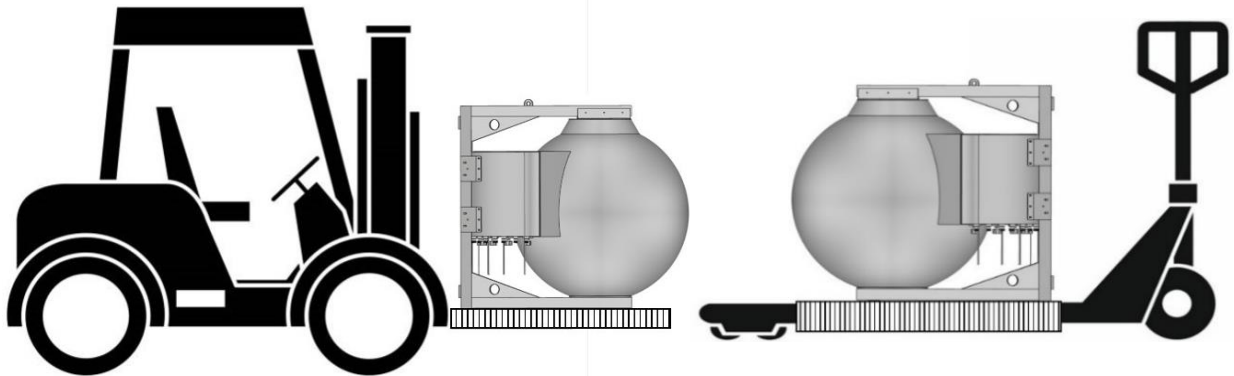
RET cable



5.00 TRANSPORTATION / INSTALLATION

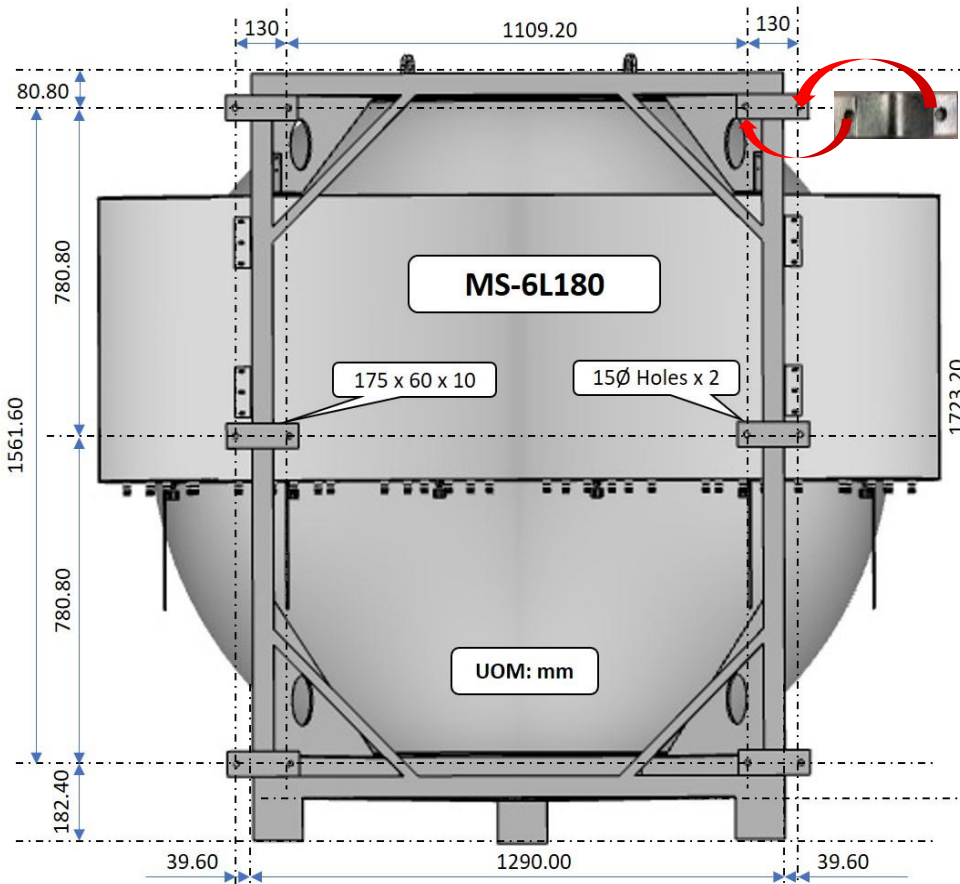
5.10 Transportation (From Point to Point)

Strictly comply to the Local authority and regulatory on Workplace Safety and Health Control and Measure when moving and transportation of large or heavy equipment, appropriate material handling machine should be use. **(Risk Assessment apply for Forklift or Pallet Truck Lifting)**



5.20 Bracket Mounting

Lens Size (Model)	Bracket Qty (pc)	Bolt & Nuts Size	Bolts Set (pc)
MS-XXX180 Lens	6	M14 x 15cm	12
MS-XXXX 60,90,120 Lens	4	M12 x 15cm	8



Tighten to the pole with Bolt & Nuts Sets

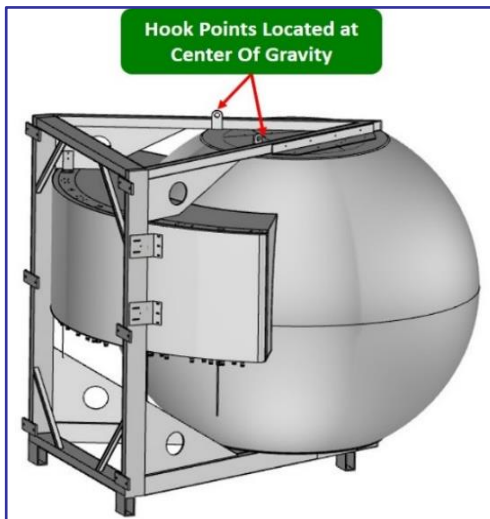
Important Notes:
End User is require to Custom-Make the additional supporting bracket and tighten to the existing Antenna bracket to meet the deployment needs.

5.30 Installation using a crane

Strictly comply to the Local authority and regulatory on Workplace Safety and Health Control and Measure when performing lifting of large or heavy equipment, appropriate material handling machine should be use and only certified personal should perform the task. **(Risk Assessment require to apply for both Up-Lifting and Down-Lifting.)**

5.31 Lifting the Antenna

The antenna has 2 hook points installed on the top frame (located slightly behind the center of the sphere). These hooks are designed at the center of gravity point of the antenna. A cable, rope can be securely fastened to the hooks and the antenna can be lifted using a crane or forklift as pictured below.

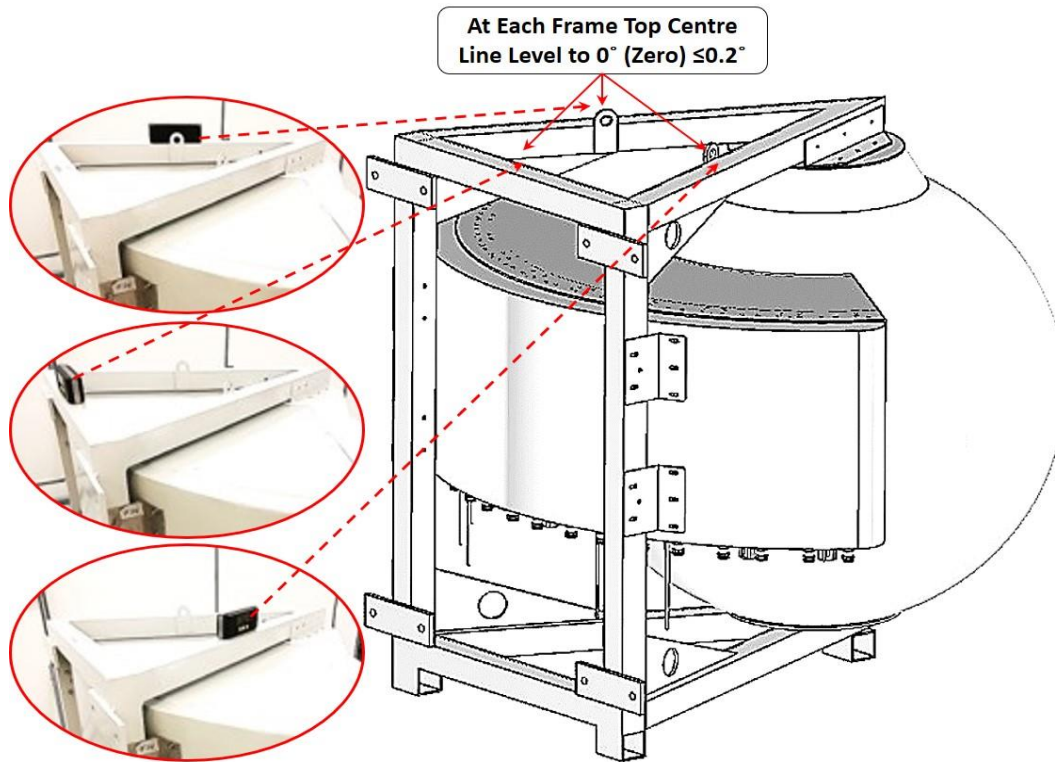


5.40 Antenna Installation

With reference to **Item 5.2 Bracket Mounting Procedure**, End user is required to Custom-Make the additional supporting bracket and tighten it to the existing Antenna bracket to meet the deployment needs.

5.41 Antenna Leveling

After the Antenna is mounted to the bracket, it is required to be adjusted to 0° (Zero Degree) with $\leq 0.2^\circ$ on 3 sides of the frame top level. (Rear, Right & Left=As shown in picture)



ANTENNA LEVELING ADJUSTMENT (AFTER INSTALLATION)

5.42 Digital Level Gauge Calibration



5.43 Adjustment Requirement



ANTENNA LEVELING ACCEPTED



REQUIRE ADJUSTMENT