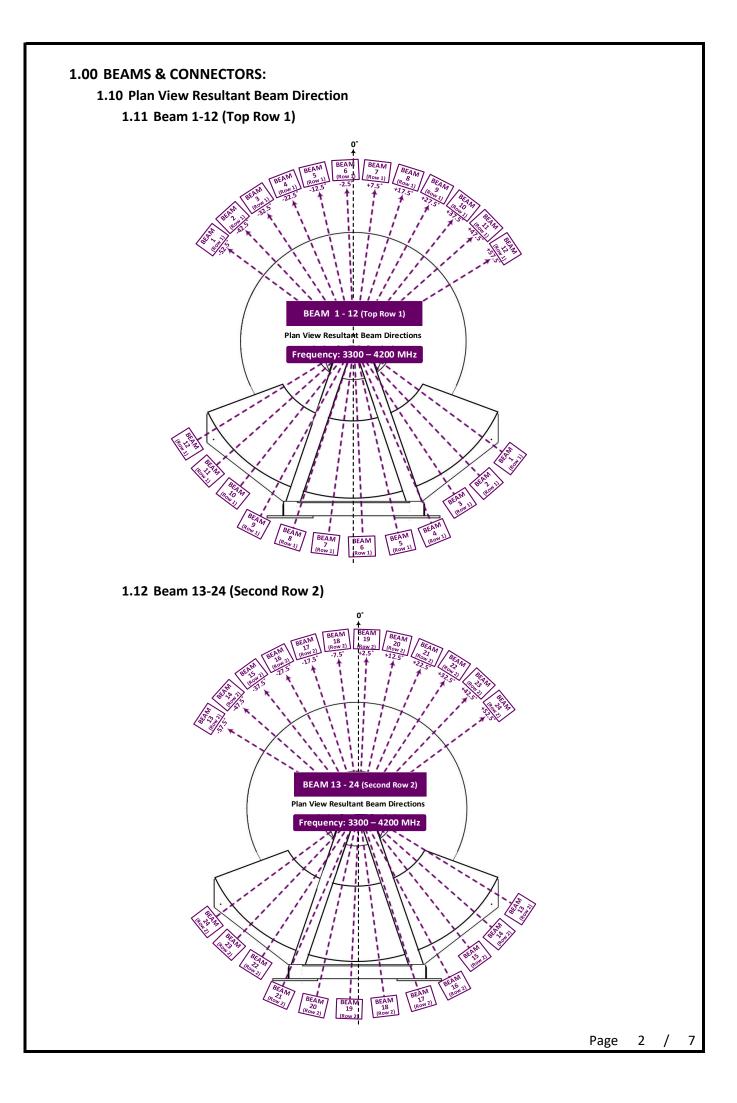
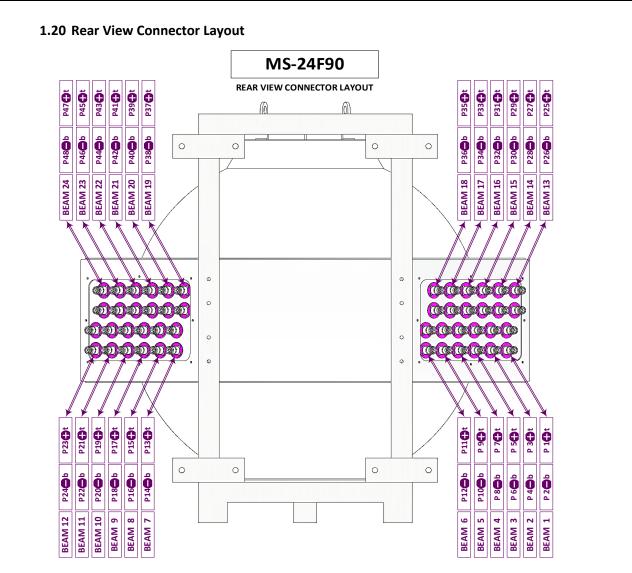
	MS-2	4F90	Instruction Manual			
	Date	Prepared by	Approved by	Document nos	Revisi	
	12 Aug 2022	Ray Ling	Pavel	MS-24F90-IM-001	1	
	<u>INSTRU</u>	ICTION MA	NUAL MS-24	<u>IF90</u>		
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Date		Description		Revised by	Rev nos	
12-Aug-22	Update pattern file			Ray Ling	1	

email: info@matsing.com





1.30 Connector Port Table (From Rear View) 1.31 Beam 13-24

BEAM	ł								
24	23	22	21	20	19	18	17	16	
PORT									
47	45	43	41	39	37	35	33	31	
(+45°)	(+45°)	(+45°)	(+45°)	(+45°)	(+45°)	(+45°)	(+45°)	(+45°)	(
PORT	I								
48	46	44	42	40	38	36	34	32	
(-45°)	(-45°)	(-45°)	(-45°)	(-45°)	(-45°)	(-45°)	(-45°)	(-45°)	

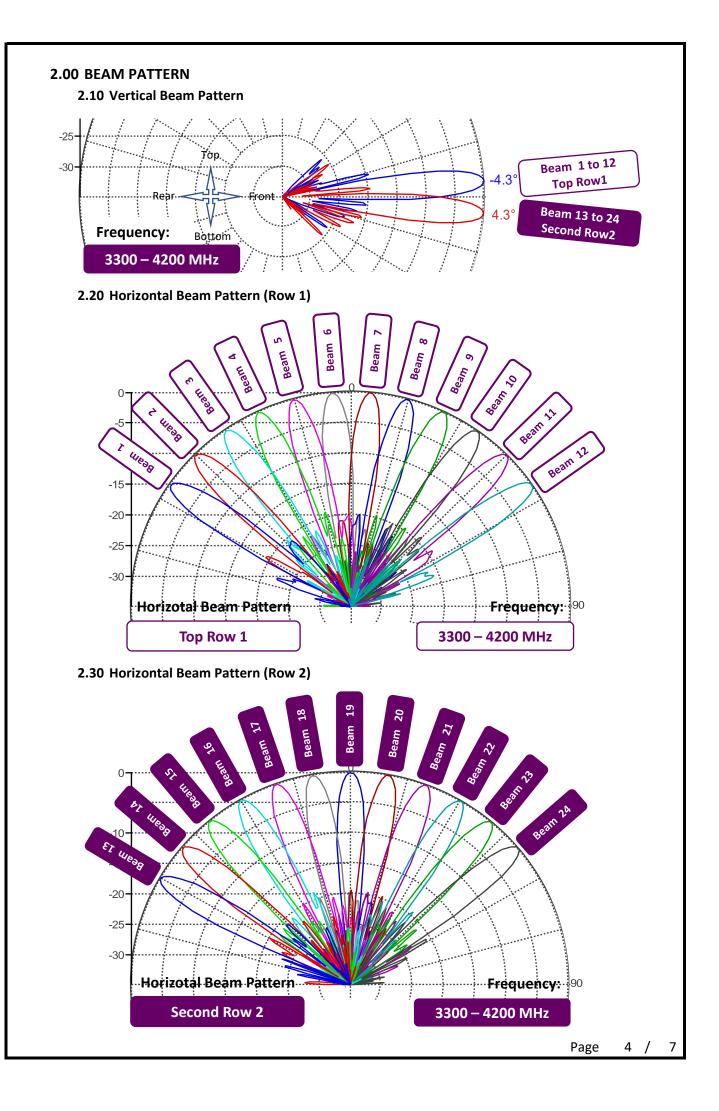
BEAM	BEAM	BEAM	BEAM	BEAM
11	10	9	8	7
PORT	PORT	PORT	PORT	PORT
21	19	17	15	13
(+45°)	(+45°)	(+45°)	(+45°)	(+45°)
PORT	PORT	PORT	PORT	PORT
22	20	18	16	14
(-45°)	(-45°)	(-45°)	(-45°)	(-45°)
	11 PORT 21 (+45°) PORT 22	11 10 PORT PORT 21 19 (+45°) (+45°) PORT PORT 22 20	11 10 9 PORT PORT PORT 21 19 17 (+45°) (+45°) (+45°) PORT PORT PORT 22 20 18	11 10 9 8 PORT PORT PORT PORT 21 19 17 15 (+45°) (+45°) (+45°) (+45°) PORT PORT PORT PORT 22 20 18 16

	18	17	16	15	14	13
	PORT	PORT	PORT	PORT	PORT	PORT
	35	33	31	29	27	25
	(+45°)	(+45°)	(+45°)	(+45°)	(+45°)	(+45°)
	PORT	PORT	PORT	PORT	PORT	PORT
	36	34	32	30	28	26
	(-45°)	(-45°)	(-45°)	(-45°)	(-45°)	(-45°)
_						
	BEAM	BEAM	BEAM	BEAM	BEAM	BEAM

BEAM	BEAM	BEAM	BEAM	BEAM	BEAM
6	5	4	3	2	1
PORT	PORT	PORT	PORT	PORT	PORT
11	9	7	5	3	1
(+45°)	(+45°)	(+45°)	(+45°)	(+45°)	(+45°)
PORT	PORT	PORT	PORT	PORT	PORT
12	10	8	6	4	2
(-45°)	(-45°)	(-45°)	(-45°)	(-45°)	(-45°)

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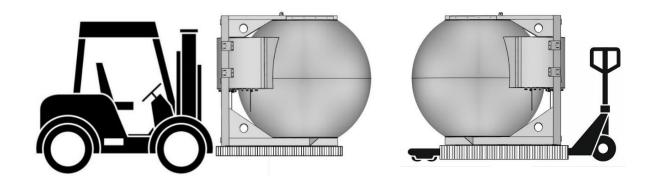
BEAM BEAM



3.00 TRANSPORTATION / INSTALLATION

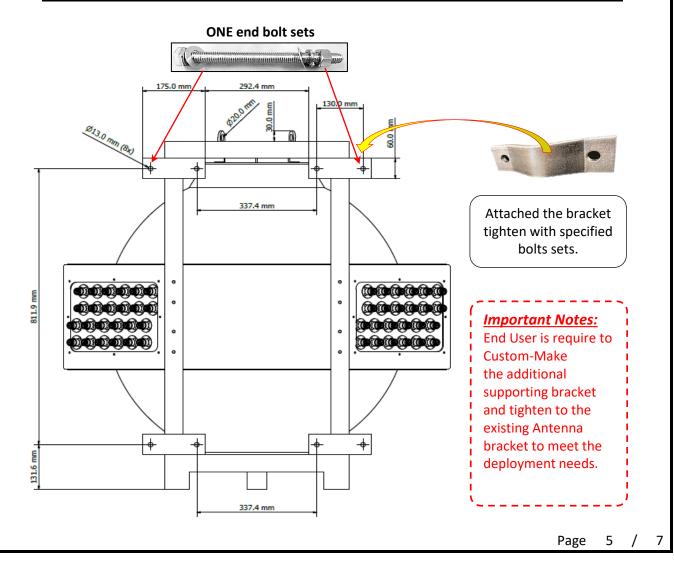
3.10 Transportation (From Point to Point)

Strictly comply to the Local authority and regulatory on Workplace Safety and Health Control and Measure when moving and transportation of large or heavy equipment, appropriate material handling machine should be use. (Risk Assessment apply for Forklift or Pallet Truck Lifting)



3.20 Bracket Mounting

Item	Lens/Types	Holes Size	Bracket Qty	<u>OPEN</u> end bolt & nuts sets
1	30cm to 120cm	Ø 13mm x 8	4	M12 x 15cm=8sets



3.30 Installation using a crane

Strictly comply to the local authority and regulatory on Workplace Safety and Health Control and Measure when performing lifting of large or heavy equipment, appropriate material handling machine should be used and only certified personnel should perform the task.

(Risk Assessment requirement applies for both Up-Lifting and Down-Lifting.)

3.31 Lifting the Antenna

The antenna has 2 hook points installed on the top frame (located slightly behind the center of the sphere). These hooks are designed at the center of gravity point of the antenna. A cable, rope can be securely fastened to the hooks and the antenna can be lifted using a crane as pictured below.









3.40 Antenna Installation

With reference to "**Bracket Mounting Procedure**", End user is required to Custom-Make the additional supporting bracket and tighten it to the existing Antenna bracket to meet the deployment needs.

3.41 Antenna Leveling

After the Antenna is mounted to the bracket, it is required to be adjusted to 0° (Zero Degree) with $\leq 0.2^{\circ}$ on 3 sides of the frame top level.(Rear, Right & Left=As shown in picture)

